



- Rotates through 360° and pivots 180°, and simultaneously allows lifting from any direction.
- Manufactured from forged alloy steel, quenched and tempered.
- Manufactured and tested in accordance with EN1677-1.
- Load rated parts are 100% magnaflux crack detected.
- Individual forged parts and cap screw are traceable to Test Certification.
- Bolts are Metric thread.
- Proof tested to 2.5 times the WLL.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- All YOKE Lifting points meet or exceed all the requirements of ASME B30.26.
- Quick and simple assembly, just a tapped hole is required

» Taiwan Patent  
» China Patent

# Hoist Ring

with Alloy Steel Washer  
Metric Thread (8-203)

Item No.	Working Load Limit		Thread version			Dimensions						Torque in	N.W.	
	tonnes		M	E	Pitch	A	B	C	D	F	G	H	Nm	kg
	5 : 1	4 : 1	mm		DIN13	mm								
8-203-004	0.40	0.50	M 8	17	1.25	40	41	41	9	102	65	33	10	0.4
8-203-005	0.45	0.55	M10	11	1.50	40	41	43	9	102	65	33	16	0.5
§ 8-203-005L	0.45	0.55	M10	26	1.50	40	41	43	9	102	65	33	16	0.5
8-203-010	1.05	1.30	M12	15	1.75	65	58	57	15	158	105	45	38	1.7
§ 8-203-010L	1.05	1.30	M12	30	1.75	65	58	57	15	158	105	45	38	1.7
8-203-019	1.90	2.40	M16	20	2.00	65	58	61	15	158	105	45	81	1.8
§ 8-203-019L	1.90	2.40	M16	35	2.00	65	58	61	15	158	105	45	81	1.8
8-203-021	2.15	2.70	M20	25	2.50	65	58	65	15	158	105	45	136	1.8
§ 8-203-021L	2.15	2.70	M20	45	2.50	65	58	65	15	158	105	45	136	1.9
8-203-030	3.00	3.75	M20	25	2.50	85	73	74	22	204	134	54	136	4.0
§ 8-203-030L	3.00	3.75	M20	45	2.50	85	73	74	22	204	134	54	136	5.2
8-203-042	4.20	5.25	M24	26	3.00	85	73	78	22	204	134	54	312	4.2
§ 8-203-042L	4.20	5.25	M24	56	3.00	85	73	78	22	204	134	54	312	4.3
8-203-070	7.00	8.75	M30	81	3.50	100	80	77	25	218	160	58	637	6.6
8-203-110	11.00	13.75	M36	76	4.00	120	106	108	36	308	220	85	1005	15.0
8-203-125	12.50	15.60	M42	95	4.50	120	106	111	36	308	220	85	1005	16.0
8-203-135	13.50	16.90	M48	105	5.00	120	106	115	36	308	220	85	1350	16.0

\* Design Factor 4:1

§ Long Bolts are designed for soft metal work piece.  
Surface Treatment: The Dacromet original silver color.